

1. Starting point

- 1992 Council decision for establishing a PPP (AVG)
 Main task: Realization of recycling facilities according to the SMW action plan
 - Realization of a composting plant until 1995
 - Realization of a commercial and a demolition waste sorting plant until 1995
 - Realization of a Waste to Energy incineration plant until 1998
- Realization of good recycling facilities in conjunction to the public tender and within the time limits, specified

Norbert Evermann Projects/Consulting İzmit, 04.07.2017

Selection and training of employees for effective running of recycling plants



2. Institutional setting

- National waste act from August 27, 1986
 - First-time implementation of a MSW recycling obligation
- 1988 Cologne City Council approved waste management plan
 - Main objectives of WMP:
 - Waste avoidance
 - Waste recycling
 - Development of future-oriented routes of waste disposal
 - 1991 Introduction of separate collection of bio-waste
 - 1992 AVG was established as a PPP-company after public tender
 - 1995 Start of operation of the composting plant



3. Approach

- Analysis of the current situation
 - Bio waste generation (current state, 10 years forecast)
 - Determination of compost quality objectives
 - Search for best practice examples

- Procurement of the composting plant
 - Preparation of the tender
 - Designation and monitoring
 - Employee selection and training in other composting plants





Norbert Evermann Projects/Consulting İzmit, 04.07.2017



4. Outputs

| Type of waste | 2001 | 2006 | 2011 | 2016 |
|--------------------------------------|-----------|-----------|-----------|-----------|
| Biowaste [Tonnes] | 5,525 | 12,489 | 31,265 | 39,409 |
| Greenwaste [Tonnes] | 10,046 | 8,489 | 8,882 | 6,822 |
| Population in Cologne | 1,019,328 | 1,024,346 | 1,036,117 | 1,069,192 |
| Organic waste/inhabit ant [kg] | 15,3 | 20,5 | 38,7 | 43,2 |

Municipality SWM facilities

- Composting plant about 109,000 t/y capacity
- Commercial and demolition waste sorting plants
- Incineration plant about 710,000 t/y capacity



- Technical key figures of the composting plant
 - Input (2015):

101,000 (Municipality 46,000) t/y

- *Output (2015):*
 - High quality controlled compost: 51,000 t/y
 - Energetic utilization (timbers): 16,000 t/y
 - Impurities for incineration: 1,000 t/y

Norbert Evermann Projects/Consulting İzmit, 04.07.2017



5. Lessons

- Know how of the private partner (PPP) has been successful
- Organic waste recycling is established and proved right
- Despite technical progress, the separate collection of organic waste is still state of practice
- Organic waste recycling needs marketing channels to enter the agricultural sector and requires very good compost quality
- Establishment of an independent national centre for certification
- Quality requirements still rise on, over the decades

Norbert Evermann Projects/Consulting İzmit, 04.07.2017

 Adaptation to technical progress by planning a new fermentation plant



6. Transfer

- Waste recycling requires political will, regulations and execution
- Securing of financing of recycling systems is necessary
- SWM-Plan should be the first step in recycling activities
- Successful international best practice examples are available
- Explaining to the public about the necessity of environment protection
- Big changes start small and utilize experiences through the process

Norbert Evermann Projects/Consulting İzmit, 04.07.2017

Present your success